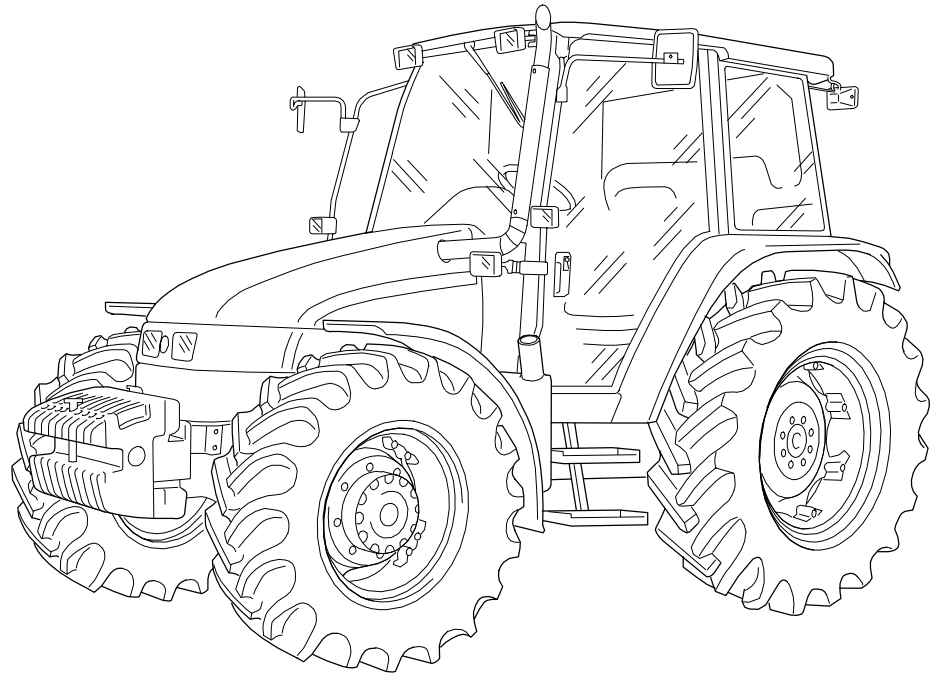




**NEW HOLLAND**



## **TRACTORS**

# **TL70A - TL80A - TL90A - TL100A SERVICE MANUAL**

### **SECTIONS**

<b>GENERAL GUIDELINES</b> .....	<b>00</b>
<b>ENGINE</b> .....	<b>10</b>
<b>CLUTCH</b> .....	<b>18</b>
<b>TRANSMISSION</b> .....	<b>21</b>
<b>DRIVE LINES</b> .....	<b>23</b>
<b>FRONT MECHANICAL TRANSMISSION</b> .....	<b>25</b>
<b>REAR MECHANICAL TRANSMISSION</b> .....	<b>27</b>
<b>POWER TAKE-OFF</b> .....	<b>31</b>
<b>BRAKES</b> .....	<b>33</b>
<b>HYDRAULIC SYSTEMS</b> .....	<b>35</b>
<b>STEERING</b> .....	<b>41</b>
<b>AXLE AND WHEELS</b> .....	<b>44</b>
<b>CAB AIR CONDITIONING SYSTEM</b> .....	<b>50</b>
<b>ELECTRICAL SYSTEM</b> .....	<b>55</b>
<b>PLATFORM, CAB, BODYWORK</b> .....	<b>90</b>

**S E R V I C E**

## **INTRODUCTION**

- ◇ *This manual is divided into sections identified by two-figure numbers and each section has independent page numbering.  
For easy reference, these sections have the same numbers and names as the Repairs Rate Book sections.*
- ◇ *The different sections can easily be found by consulting the table of contents on the following pages.*
- ◇ *The document number of the manual and the edition/update dates are given at the bottom of each page.*
- ◇ *Pages updated in the future will be identified by the same document number followed by a two-figure update number (e.g., 1<sup>st</sup> Update 603.54.511.01; 2<sup>nd</sup> Update 603.54.511.02; etc.) and by the corresponding issue date.  
These pages will be supplemented by a reprint of the updated contents page.*
- ◇ *The information contained in this manual was current on the date printed on each section. As NEW HOLLAND constantly improves its product range, some information may be out of date subsequent to modifications implemented for technical or commercial reasons, or to meet legal requirements in different countries.  
In the event of conflicting information, consult the NEW HOLLAND Sales and Service Departments.*

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**CONTENT VOLUME 1**

	Page	Date		Page	Date
<b>00 - GENERAL GUIDELINES</b>			Checks and measurements - pistons .....	86 to 89	03-06
General instructions .....	1-2	03-06	Checks and measurements - camshaft, tappets and valves .....	90 to 93	03-06
Safety regulations .....	3-4-5	03-06	Checks and measurements - cylinder head ....	94	03-06
Consumables .....	6	03-06	Functional testing on low engine oil pressure indicator .....	95	03-06
<b>10 - ENGINE</b>			Checks and measurements - cooling system ..	96	03-06
Summary .....	1	03-06	Replacing crankshaft front seal .....	97 to 99	03-06
General specifications ....	2 to 4	03-06	Replacing crankshaft rear seal .....	100 to 102	03-06
Fuel system data .....	5	03-06	Adjusting tappet, valve and rocker arm clearance ....	103 to 105	03-06
Crankshaft and engine block data .....	6	03-06	Removal-Installation - injectors .....	106 to 108	03-06
Connecting rod data .....	7	03-06	Removal - Installation - Bosch injection pump ....	109 to 113	03-06
Piston data .....	7-8	03-06	Bosch injection pump - timing .....	114 to 118	03-06
Timing gear data .....	8-9	03-06	Bosch injection pump - air bleeding .....	118	03-06
Cylinder head data .....	9-10	03-06	Removal-Installation - coolant pump .....	119-120	03-06
Tightening Torques .....	11-12	03-06	Removal-Installation - thermostat valve .....	121-122	03-06
Tools .....	13	03-06	Removal-Installation - radiator .....	123 to 128	03-06
View of 4-cylinder engine mod. TL70A and TL80A ..	14	03-06	Coolant pump drive belt adjustment .....	129 to 130	03-06
View of 4-cylinder engine mod. TL90A and TL100A .	15	03-06	<b>18 - CLUTCH</b>		
Engine cooling and lubrication diagrams .....	16-17	03-06	Summary .....	1	03-06
Component parts of cylinder head mod. TL70A and TL80A .....	18	03-06	Data .....	2	03-06
Component parts of cylinder head mod. TL90A and TL100A .....	19	03-06	Tightening Torques .....	3	03-06
Component parts of additional counterweights ....	20	03-06	Tools .....	3	03-06
Troubleshooting .....	21 to 24	03-06	Cross-sectional views ...	4	03-06
Engine removal-installation .....	25 to 44	03-06	Troubleshooting .....	5	03-06
Engine disassembly-assembly .....	45 to 78	03-06	Checks and measurements - clutch .....	6-7	03-06
Checks and measurements - cylinder block and liners .....	79 to 81	03-06	Adjustments - clutch pedal	8	03-06
Checks and measurements - crankshaft, bearings and flywheel .....	82 to 83	03-06	Removal-Installation - clutch .....	9 to 11	03-06
Checks and measurements - connecting rods .	84 to 85	03-06	Clutch Overhaul .....	12 to 15	03-06

	Page	Date		Page	Date
Adjustments – clutch disengagement levers . . . . .	16	03-06	Control rod adjustments . .	36	03-06
<b>21 - TRANSMISSIONS</b>			Removal-Installation – Dual Command (2 Speed Power Shift) solenoid valve	37 to 40	03-06
<b>CHAPTER 1 - Transmission and range gear (12x4)</b>			Working pressure test . . . .	40	03-06
Summary . . . . .	1	03-06	Removal-Installation – Dual Command (2 Speed Power Shift) control valve	41 to 44	03-06
Data . . . . .	2	03-06	Disassembly-Assembly – Dual Command (2 Speed Power Shift) control valve .	45-46	03-06
Tightening Torques . . . . .	3	03-06	Transmission longitudinal cutaway section view . . . .	47	03-06
Tools . . . . .	4-5	03-06	<b>CHAPTER 4 - Reverser and creeper unit</b>		
Cross-sectional views . . .	6-7	03-06	Summary . . . . .	1	03-06
Description & Operation . .	8	03-06	Data . . . . .	2	03-06
Troubleshooting . . . . .	8	03-06	Tightening torque . . . . .	3	03-06
Transmission longitudinal cutaway section view . . . .	9	03-06	Tools . . . . .	4 to 5	03-06
<b>CHAPTER 2 - Reverser</b>			Cross-sectional views . . .	6 to 7	03-06
Summary . . . . .	1	03-06	Description & Operation . .	8	03-06
Data . . . . .	2	03-06	Troubleshooting . . . . .	8	03-06
Tightening Torques . . . . .	3	03-06	Replacing clutch casing-reverser and creeper unit .	9 to 13	03-06
Tools . . . . .	4	03-06	End float adjustment between shaft and support . .	14 to 15	03-06
Cross-sectional views . . .	4-5	03-06	Transmission longitudinal cutaway section view . . . .	16	03-06
Description & Operation . .	6	03-06	<b>CHAPTER 5 - Power Shuttle transmission with Dual Command (2 Speed Power Shift) function</b>		
Troubleshooting . . . . .	6	03-06	Summary . . . . .	1	03-06
Disassembly-Assembly – clutch casing-reverser . . .	7 to 10	03-06	Data . . . . .	2-3	03-06
Transmission longitudinal cutaway section view . . . .	11-12	03-06	Tightening torque . . . . .	4-5	03-06
<b>CHAPTER 3 - Dual Command (2 Speed Power Shift)</b>			Tools . . . . .	6-7	03-06
Summary . . . . .	1	03-06	Cross-sectional views . . .	8 to 10	03-06
Data . . . . .	2-3	03-06	Description & Operation . .	11 to 17	03-06
Tightening Torques . . . . .	4	03-06	Range and gear lever position sensor adjustment	18-19	03-06
Tools . . . . .	5	03-06	Disassembly-Assembly – clutch casing with power shuttle and Dual Command (2 Speed Power Shift) . . . .	20 to 26	03-06
Cross-sectional views . . .	6 to 8	03-06	Disassembly-Assembly – clutch (A) and (B) . . . . .	27-32	03-06
Description & Operation . .	10 to 15	03-06			
Troubleshooting . . . . .	16-17	03-06			
Removal-Installation – clutch casing with Dual Command (2 Speed Power Shift) . . . . .	18 to 26	03-06			
Disassembly-Assembly – clutch casing with Dual Command (2 Speed Power Shift) . . . . .	27 to 35	03-06			

	Page	Date		Page	Date
Calibrations .....	33	03-06	Disassembly-Assembly - front epicyclic final drive with brake .....	40-41	03-06
HH MENU access .....	33-34	03-06	Replacing wheel hub seal with brake. ....	42	03-06
Clutch calibration H1 menu transmission .....	35 to 37	03-06	Replacing steering knuckle pins and bearings .....	43	03-06
Transmission fault codes .	38 to 40	03-06	Stub axle adjustments ....	44-45	03-06
<b>23 - DRIVE LINES</b>			Adjustments - bevel drive	46 to 52	03-06
Summary .....	1	03-06	<b>27 - REAR MECHANICAL TRANSMISSION</b>		
Data .....	2	03-06	Summary .....	1	03-06
Tightening Torques .....	3	03-06	Data .....	2-3	03-06
Tools .....	3	03-06	Tightening Torques .....	3-4	03-06
Cross-sectional views ...	4	03-06	Tools .....	5 to 9	03-06
Description & Operation ..	5	03-06	Cross-sectional views ...	10 to 14	03-06
Troubleshooting .....	6	03-06	Description & Operation ..	15	03-06
Removal-Installation - services control valve .....	7 to 9	03-06	Troubleshooting .....	16-17	03-06
Disassembly-Assembly - services control valve ....	10 to 11	03-06	Removal-Installation - transmission-gearbox casing .....	18 to 31	03-06
Removal-Installation - drive gear casing .....	12 to 16	03-06	Disassembly-Assembly - transmission-gearbox casing .....	32 to 39	03-06
Disassembly-Assembly - drive gear casing .....	17 to 20	03-06	Gearbox driving shaft end float adjustment .....	40	03-06
<b>25 - FRONT MECHANICAL TRANSMISSION</b>			Adjustments - differential lock engagement sleeve position .....	41	03-06
Summary .....	1	03-06	Determining the bevel pinion positioning adjustment ring .....	42 to 43	03-06
Data .....	2 to 4	03-06	Tapered roller bearings adjustment for pinion shaft	44	03-06
Tightening Torques .....	4-5	03-06	Adjusting the bevel crown wheel bearings and checking the clearance between the sides of the bevel drive teeth .....	45 to 48	03-06
Tools .....	6 to 8	03-06	Differential pinion and side gear backlash adjustment .	49-50	03-06
Cross-sectional views ...	9 to 13	03-06	Differential lock pedal travel adjustment .....	51	03-06
Description & Operation ..	14-15	03-06	Removal-Installation - final drive .....	52 to 55	03-06
Rules for correctly fitting the axle support to the engine	16	03-06	Disassembly-Assembly - epicyclic final drive .....	55	03-06
Troubleshooting .....	17	03-06	Disassembly-Assembly - drive wheel shaft .....	56-57	03-06
Removal-Installation - front axle .....	18 to 21	03-06			
Disassembly-Assembly - front axle .....	22 to 30	03-06			
Overhaul - front differential	31	03-06			
Overhaul - front axle differential with LIM-SLIP .....	32-33	03-06			
Overhaul - differential lock unit .....	34-35	03-06			
Disassembly-Assembly - front epicyclic final drive without brake .....	36 to 38	03-06			
Replacing wheel hub seal without brake. ....	39	03-06			

	Page	Date		Page	Date
<b>31 - POWER TAKE-OFF</b>			Hydraulic diagram - brakes .....	5	03-06
<b>CHAPTER 1 - Mechanical power take-off</b>			Pilot valve operation .....	6	03-06
Summary .....	1	03-06	Troubleshooting .....	7	03-06
Data .....	2 to 4	03-06	Adjustments - parking handbrake travel .....	8	03-06
Tools .....	5	03-06	Removal-Installation/Dis- assembly-Assembly park- ing brake casing .....	9 to 11	03-06
Tightening Torques .....	5-6	03-06	Service brake circuit air bleeding .....	12	03-06
Cross-sectional views ...	7 to 9	03-06	Removal-Installation - service brake pump .....	13-14	03-06
Description & Operation ..	10-11	03-06	Adjusting the height of the service brake pedals .....	14	03-06
Troubleshooting .....	11	03-06	Removal-Installation - service brake .....	15 to 19	03-06
Removal-Installation - power take-off .....	12 to 14	03-06	<b>CHAPTER 2 - Trailer Air Brakes</b>		
Disassembly-Assembly - power take-off .....	15 to 17	03-06	Summary .....	1	03-06
<b>CHAPTER 2 - Electro-hydraulic power take-off</b>			Data .....	1	03-06
Summary .....	1	03-06	Tightening Torques .....	2	03-06
Data .....	2 to 5	03-06	Tools .....	2	03-06
Tools .....	5	03-06	Cross-sectional views ...	3 to 6	03-06
Tightening Torques .....	6	03-06	Description & Operation ..	6-7	03-06
Cross-sectional views ...	7 to 12	03-06	Operation of single trailer brake circuit components .	8 to 13	03-06
Description & Operation ..	13 to 22	03-06	Troubleshooting .....	14	03-06
Additional PTO controls for cab-version tractors with Power Shuttle trans- missions .....	23-24	03-06	Pressure tests .....	15 to 19	03-06
Troubleshooting .....	25	03-06	<b>35 - HYDRAULIC SYSTEMS</b>		
Replacing the power take- off brake .....	26-27	03-06	<b>CHAPTER 1 - Rear mechanical hydraulic lift</b>		
Removal-Installation - power take-off .....	28 to 31	03-06	Summary .....	1	03-06
Disassembly-Assembly - power take-off .....	32 to 38	03-06	Data .....	2 to 6	03-06
<b>33 - BRAKES</b>			Tightening Torques .....	7-8	03-06
<b>CHAPTER 1 - Brakes</b>			Tools .....	9	03-06
Summary .....	1	03-06	Cross-sectional views ...	10-11	03-06
Data .....	1	03-06	Description & Operation ..	12 to 15	03-06
Tightening Torques .....	2	03-06	Troubleshooting .....	16-17	03-06
Cross-sectional views ...	3-4	03-06	Hydraulic lift pump compo- nents .....	18-19	03-06
Tools .....	4-5	03-06	Pump seal kit replacement	19	03-06
Description & Operation ..	4	03-06	Disassembly-Assembly - LIFT-O-MATIC control ...	20	03-06
			Adjustments - lift rod mechanism .....	21-22	03-06

	Page	Date		Page	Date
LIFT-O-MATIC device upward travel adjustment . . .	23	03-06	Removal-Installation - BOSCH auxiliary control valves . . . . .	19 to 21	03-06
Disassembly-Assembly - external lift controls . . . . .	24	03-06	Disassembly-Assembly - BOSCH auxiliary control valves . . . . .	22 to 26	03-06
Removal-Installation - lift .	25 to 31	03-06			
Disassembly-Assembly - lift . . . . .	32 to 36	03-06	<b>CHAPTER 4 - Trailer brake auxiliary control valve</b>		
Adjusting the lift . . . . .	37 to 42	03-06	Summary . . . . .	1	03-06
Removal-Installation - lift control valve . . . . .	43-44	03-06	Cross-sectional views . . .	1	03-06
Disassembly-Assembly - lift control valve . . . . .	45 to 49	03-06	Description & Operation . .	1-9	03-06
Lift pressure relief valve - removal/installation and setting . . . . .	50	03-06	Troubleshooting . . . . .	10 to 12	03-06
			<b>CHAPTER 5 - Supplementary Cylinder</b>		
<b>CHAPTER 2 - Open centre system auxiliary control valves</b>			Summary . . . . .	1	03-06
Summary . . . . .	1	03-06	Data . . . . .	1	03-06
Data . . . . .	1	03-06	Cross-sectional views . . .	1	03-06
Tools . . . . .	1	03-06	Description & Operation . .	1	03-06
Tightening Torques . . . . .	2	03-06	Removal-Installation/Disassembly-Assembly - supplementary cylinder . . .	2	03-06
Cross-sectional views . . .	3 to 5	03-06			
Description & Operation . .	6 to 9	03-06	<b>CHAPTER 6 - Electronic Lift</b>		
Disassembly-Assembly - auxiliary control valves . . .	10-11	03-06	Summary . . . . .	1	03-06
Rod hardening test . . . . .	11	03-06	Precautions . . . . .	1	03-06
Blow-by test . . . . .	12	03-06	Data . . . . .	2-3	03-06
Adjustment of the automatic detent release pressure . . . . .	12	03-06	Tightening Torques . . . . .	4	03-06
Removal-Installation - flow control valve . . . . .	13	03-06	Tools . . . . .	4	03-06
Adjustments - flow control valve . . . . .	14-15	03-06	View of electronic lift components . . . . .	5	03-06
			Electronic lift control layout	6-7	03-06
<b>CHAPTER 3 - Auxiliary control valves (BOSCH)</b>			Description & Operation . .	8 to 11	03-06
Summary . . . . .	1	03-06	Anti-damping device for implements carried on the lift . . . . .	12 to 13	03-06
Data . . . . .	2	03-06	Fault code decoding . . . . .	13 to 14	03-06
Tools . . . . .	2	03-06	Diagnostics . . . . .	14 to 54	03-06
Tightening Torques . . . . .	3	03-06	Lift electronic control unit .	55	03-06
View of BOSCH auxiliary control valve components .	4	03-06	Removal-Installation - electronic lift control panel	56	03-06
Description & Operation . .	4-5	03-06	Lift arm potentiometer replacement . . . . .	57	03-06
Control valve components	6 to 9	03-06	Removal -Installation - draft sensor . . . . .	58-59	03-06
Description & Operation . .	10 to 18	03-06	Calibration of the electronic lift arms potentiometer . . . . .	60-61	03-06

	Page	Date
Removal-Installation - electronic lift . . . . .	62 to 67	03-06
Removal-Installation - hy- draulic control valve . . . . .	68-69	03-06
<b>CHAPTER 7 - Ventral control valves for Walvoil-type open centre system</b>		
Summary . . . . .	1	03-06
Ventral control valve spec- ifications . . . . .	1	03-06
Tightening Torques . . . . .	2	03-06
Ventral control valve . . . . .	3-4	03-06
Ventral control valve joy- stick . . . . .	5 to 7	03-06
Control valve circuit . . . . .	8	03-06
Hydraulic diagram . . . . .	9	03-06
Description and operation of ventral control valve . . .	10 to 18	03-06



**CONTENTS VOLUME 2**

	Page	Date		Page	Date
<b>35 – HYDRAULIC SYSTEMS(*)</b>			<b>41 – STEERING</b>		
<b>CHAPTER 8 – Front Loader</b>			Summary .....	1	03-06
Summary .....	1	03-06	Data .....	2 to 4	03-06
Specifications .....	2-3	03-06	Tightening Torques .....	5	03-06
Maximum permissible front axle weights .....	3	03-06	View of hydraulic pump components .....	5	03-06
Tightening Torques .....	4	03-06	View of hydrostatic steering control valve components .....	6	03-06
Diagrams .....	5 to 7	03-06	Description & Operation ..	7 to 10	03-06
Ventral control valve specifications .....	8-9	03-06	Fault diagnosis .....	11-12	03-06
Ventral control valve joystick .....	10 to 12	03-06	Tools .....	12	03-06
System switching full and dipped beam headlights on lights fitted on handrails ..	13 to 16	03-06	Removal-Installation – hydrostatic steering control valve .....	13 to 17	03-06
Ballasting the tractor for front loader operation ....	17	03-06	Disassembly-Assembly – hydrostatic control valve ..	18 to 31	03-06
Loader general description	18 to 27	03-06	Hydrostatic steering control valve bench testing ...	32-33	03-06
Loader installation – removal .....	28 to 32	03-06	Pressure relief valve testing .....	33	03-06
Implement installation – removal .....	33 to 36	03-06	Power steering pump components .....	34-35	03-06
Lift arm types and functions	37 to 45	03-06	Disassembly – Assembly of hydraulic pump to replace seal kit .....	35	03-06
Smooth ride control .....	46 to 48	03-06	Removal-Installation – steering cylinder .....	36-37	03-06
Multi Quick coupler connection – disconnection ..	49 to 60	03-06	<b>44 – AXLES AND WHEELS</b>		
Hydraulic functions and flow diagram of loaders ..	61 to 71	03-06	Summary .....	1	03-06
Hydraulic Flow Diagrams ..	72 to 88	03-06	Data .....	1	03-06
Repair instructions .....	89 to 94	03-06	Front wheel track diagram	2	03-06
Hydraulic components ...	95 to 99	03-06	Cross-sectional views ...	3	03-06
Troubleshooting .....	100 to 105	03-06	Tightening Torques .....	4-5	03-06
			Tools .....	5	03-06
			Fault diagnosis .....	5	03-06
			Disassembly-Assembly – wheel axle hub .....	6 to 8	03-06
			Removal-Installation – front axle .....	9 to 11	03-06
			Stub axle hub overhaul ...	12 to 14	03-06
			Checking leading wheel alignment .....	15-16	03-06

(\*) Chapters prior to section 35 are in **volume 1**.

	Page	Date		Page	Date
<b>50 – SUBSIDIARY PARTS</b>					
Summary .....	1	03-06	Control panel .....	2-3	03-06
Safety regulations .....	2	03-06	Analog/digital instruments	4	03-06
Data .....	3-4	03-06	Liquid crystal display .....	5 to 7	03-06
Tools .....	4	03-06	Access to the setup menu via keypad .....	8-13	03-06
Operating principles .....	5-6	03-06	Calling up functions from keypad .....	13 to 16	03-06
Conditioning system com- ponents .....	7 to 11	03-06	Access to the setup menu with the CAL button .....	17-18	03-06
Warnings for air condition- ing system repair oper- ations .....	11	03-06	Calling up functions with the CAL button .....	18	03-06
Cab controls .....	12 to 14	03-06	Transmitters, sensors and switches .....	19-26	03-06
Instructions for use – air conditioning system .....	15	03-06	Maintenance .....	26	03-06
Air-conditioning system charging and evacuation recovery/recycling station	15	03-06	<b>CHAPTER 2 – Components</b>		
Leak detector .....	16	03-06	Summary .....	1	03-06
Air conditioning system maintenance .....	17	03-06	Introduction .....	1	03-06
Troubleshooting .....	18	03-06	Dashboard controls .....	2 to 8	03-06
Fault diagnosis .....	19 to 22	03-06	Right mudguard controls .	9 to 11	03-06
System functional testing .	23	03-06	In-Cab Controls .....	12 to 14	03-06
Checking for and eliminat- ing gas leaks .....	24	03-06	Controls on right-hand cab upright .....	15-16	03-06
Compressor drive belt ten- sion adjustment .....	25-26	03-06	External controls .....	17	03-06
Removal-Installation – compressor .....	27 to 29	03-06	Maintenance .....	18-19	03-06
Heating and air condition- ing systems piping re- placement .....	30-31	03-06	<b>CHAPTER 3 – Components</b>		
Air conditioning piping re- placement .....	32 to 37	03-06	Summary .....	1	03-06
Condenser replacement	38	03-06	Technical data .....	1	03-06
Dryer filter replacement ..	39-40	03-06	Tightening Torques .....	1	03-06
Removal-Installation – heater unit .....	41 to 43	03-06	Description and Operation	2	03-06
Replacing the air-condi- tioner evaporator .....	44 to 46	03-06	Fault diagnosis .....	3	03-06
Removal-Installation – electric fan .....	47-48	03-06	Starting and recharging cir- cuit (pre-modification) ...	4-5	03-06
<b>55 – ELECTRICAL SYSTEM</b>					
<b>CHAPTER 1 – Instruments</b>					
Summary .....	1	03-06	Starting and recharging cir- cuit (post-modification) ..	6-7	03-06
<b>CHAPTER 2 – Charging system</b>					
Summary .....					
Technical data .....					
Tightening Torques .....					
Description and Operation					
System testing and troubleshooting .....					
Summary .....					
Technical data .....					
Tightening Torques .....					
Description and Operation					
System testing and troubleshooting .....					

	Page	Date		Page	Date
Removal, Installation and Overhaul .....	10	03-06	Power Shuttle ISO deck version .....	107 to 130	03-06
Alternator components ...	11	03-06	Power Shuttle NASO deck version .....	131 to 154	03-06
Tests .....	12 to 14	03-06	Dual Command (2 Speed Power Shift) ISO deck version .....	155 to 178	03-06
Disassembly .....	15	03-06	Dual Command (2 Speed Power Shift) NASO deck version .....	179 to 202	03-06
Electronic voltage regulator	15 to 16	03-06	Control unit input – output diagrams .....	203 to 208	03-06
Inductor winding insulation test .....	16-17	03-06			
Overhaul, installation ....	17-18	03-06			
<b>CHAPTER 5 – Battery</b>			<b>CHAPTER 7 – Electrical circuits (post-modification)</b>		
Summary .....	1	03-06	Summary .....	1	03-06
Technical data .....	1	03-06	Maxi power fuses box ....	02 to 04	03-06
Description & Operation ..	1	03-06	Fuse and relay box .....	04 to 22	03-06
Removal-Installation – battery .....	2-3	03-06	Power sockets .....	23	03-06
Battery maintenance .....	4 to 5	03-06	Grid Heater .....	24	03-06
Battery Charging .....	5-6	03-06	Electronic flasher .....	24	03-06
Battery testing .....	6 to 8	03-06	How to use the linear wiring diagrams .....	25 to 27	03-06
Battery problems – frequent causes .....	8	03-06	Ground location points ...	28-29	03-06
			Electric wire colour code .	30	03-06
<b>CHAPTER 6 – Electrical circuits (pre-modification)</b>			Symbols used in electrical circuits .....	31-32	03-06
Summary .....	1	03-06	Wiring diagram components .....	33 to 40	03-06
Maxi power fuses box ....	2 to 4	03-06	Power Shuttle cab version	41 to 76	03-06
Fuse and relay box .....	4 to 16	03-06	Dual Command (2 Speed Power Shift) cab version .	77 to 112	03-06
Power sockets .....	17	03-06	Power Shuttle ISO deck version .....	113 to 136	03-06
Operator safety circuit ...	18	03-06	Power Shuttle NASO deck version .....	137 to 160	03-06
Grid Heater .....	18-19	03-06	Dual Command (2 Speed Power Shift) ISO deck version .....	161 to 184	03-06
Electronic flasher .....	19	03-06	Dual Command (2 Speed Power Shift) NASO deck version .....	185 to 207	03-06
Ground location points ...	20-21	03-06	Control unit input – output diagrams .....	208 to 214	03-06
How to use the linear wiring diagrams .....	22 to 24	03-06			
Symbols used in electrical circuits .....	25-26	03-06			
Electric wire colour code .	26	03-06			
Wiring diagram components .....	27 to 34	03-06			
Power Shuttle cab version	35 to 70	03-06			
Dual Command (2 Speed Power Shift) cab version .	71 to 106	03-06			



**CONTENTS VOLUME 3**

	Page	Date		Page	Date
<b>55 - ELECTRICAL SYSTEM (*)</b>			14001-15000 (Analog-digital control panel) . . . . .	336 to 404	03-06
<b>CHAPTER 8 - Connectors</b>			Electronically controlled hydraulic lift (EDC) . . . . .	405 to 482	03-06
Summary . . . . .	1	03-06	<b>CHAPTER 11 - HH menu and calibrations</b>		
Electrical circuits components . . . . .	2 to 6	03-06	Summary . . . . .	1	03-06
Wirings (pre-modification) . . . . .	7 to 26	03-06	Calibrations . . . . .	2	03-06
Wirings (post-modification) . . . . .	27 to 46	03-06	HH MENU access . . . . .	3-4	03-06
List of connectors . . . . .	47 to 94	03-06	HH MENU of the control panel . . . . .	5 to 11	03-06
<b>CHAPTER 9 - Components Testing</b>			HH MENU of the transmission . . . . .	12 to 25	03-06
Summary . . . . .	1	03-06	HH MENU of the advanced keypad . . . . .	25-26	03-06
Tests on switches, sensors and pressure switches . . . . .	02 to 18	03-06	<b>90 - BODYWORK AND DRIVING POSITION</b>		
Removal-Installation wind-screen wiper motor . . . . .	19	03-06	Summary . . . . .	1	03-06
<b>CHAPTER 10 - Error codes</b>			Removal-Installation - bonnet . . . . .	2-3	03-06
Summary . . . . .	1	03-06	Removal-Installation - platform . . . . .	4 to 11	03-06
Introduction . . . . .	2	03-06	Removal-Installation - driver's seat . . . . .	12	03-06
Special Attachments . . . . .	3	03-06	Cab Removal-Installation . . . . .	13 to 25	03-06
Repairing the wiring . . . . .	3	03-06	Removal-Installation - door . . . . .	26	03-06
Digital multimeter . . . . .	6 to 8	03-06	Replacement of glued cab windows . . . . .	27-28	03-06
Electrical test procedures . . . . .	9-11	03-06	Replacement of cab rear window . . . . .	29 to 31	03-06
Circuit components . . . . .	11 to 20	03-06	Replacement of seal on left-hand upright . . . . .	32	03-06
CAN system . . . . .	21	03-06	Replacement of seal on right-hand upright . . . . .	33-34	03-06
Control unit location . . . . .	21	03-06	Replacement of fixed padding on right-hand wall . . . . .	35 to 37	03-06
Error code display . . . . .	22 to 24	03-06	Replacement of fixed padding on left-hand wall . . . . .	38-39	03-06
"H" menu diagnostic mode . . . . .	24	03-06	Replacing hydraulic control lever guard . . . . .	40-41	03-06
Error codes lists . . . . .	25 to 30	03-06	Replacing cab ceiling fittings . . . . .	42-43	03-06
<b>Error codes charts</b>					
Calibration U-Codes . . . . .	31 to 34	03-06			
2001-3000 (Transmission) . . . . .	35 to 280	03-06			
5001-6000 (Rear PTO) . . . . .	281 to 308	03-06			
6001-7000 (4WD) . . . . .	309 to 319	03-06			
7001-8000 (Differential lock) . . . . .	320 to 335	03-06			

(\*) Chapters prior to section **55** are in **volume 2**.



## GENERAL INSTRUCTIONS

### IMPORTANT NOTICE

All maintenance and repair work described in this manual must be performed exclusively by NEW HOLLAND service technicians, in strict accordance with the instructions given and using any specific tools necessary.

Anyone performing the operations described herein without strictly following the instructions is personally responsible for any eventual injury or damage to property.

### SHIMMING

For each adjustment operation, select adjusting shims and measure individually using a micrometer, then add up the recorded values. Do not rely on measuring the entire shimming set, which may be incorrect, or the rated value indicated for each shim.

### ROTATING SHAFT SEALS

For correct rotating shaft seal installation, proceed as follows:

- before assembly, allow the seal to soak in the oil it will be sealing for at least thirty minutes;
- thoroughly clean the shaft and check that the working surface on the shaft is not damaged;
- position the sealing lip facing the fluid; with hydrodynamic lips, take into consideration the shaft rotation direction and position the grooves so that they will deviate the fluid towards the inner side of the seal;
- coat the sealing lip with a thin layer of lubricant (use oil rather than grease) and fill the gap between the sealing lip and the dust lip on double lip seals with grease;
- insert the seal in its seat and press down using a flat punch; do not tap the seal with a hammer or mallet;
- whilst inserting the seal, check that it is perpendicular to the seat; once settled, make sure that it makes contact with the thrust element, if required;
- to prevent damaging the seal lip on the shaft, position a protective guard during installation operations.

### “O-RING” SEALS

Lubricate the O-RING seals before inserting them in the seats, this will prevent them from overturning and twisting, which would jeopardise sealing efficiency.

### SEALING COMPOUNDS

Apply one of the following sealing compounds on the mating surfaces marked with an X: RTV SILMATE, RHO-DORSIL CAF 1 or LOCTITE PLASTIC GASKET.

Before applying the sealing compound, prepare the surfaces as follows:

- remove any incrustations using a wire brush;
- thoroughly de-grease the surfaces using one of the following cleaning agents: trichlorethylene, petrol or a water and soda solution.

## BEARINGS

When installing bearings it is advised to:

- heat the bearings to 80 ÷ 90 °C before fitting on the shafts;
- allow the bearings to cool before installing them.

## SPRING PINS

When fitting split socket spring pins, ensure that the pin notch is positioned in the direction of the force required to stress the pin.

Spiral spring pins do not require special positioning.

## SPARE PARTS

Use solely **genuine parts**, which guarantee the same quality, duration and safety as the original parts as they are identical to the ones fitted during production.

Only **genuine parts** can offer this guarantee.

When ordering spare parts, always provide the following information:

- tractor model (commercial name) and frame number;
- engine type and number;
- part number of the ordered part, which can be found in the "Microfiches" or the "Spare Parts Catalogue", used for order processing.

## TOOLS

The tools that NEW HOLLAND offer and illustrate in this manual are:

- specifically researched and designed for use with NEW HOLLAND vehicles;
- essential for reliable repair operations;
- accurately built and rigorously tested so as to offer efficient and long-lasting operation.

By using these tools, repair personnel will benefit from:

- operating in optimal technical conditions;
- obtaining the best results;
- saving time and effort;
- working in safe conditions.

## IMPORTANT NOTES

Wear limit values indicated for certain parts are recommended, but not binding. The terms "front", "rear", "right-hand" and "left-hand" (when referred to different parts) are intended as seen from the driving position with the vehicle in the normal direction of movement.

## MOVING THE TRACTOR WITH THE BATTERY REMOVED

External power supply cables should only be connected to the respective positive and negative cable terminals, using efficient clamps that guarantee adequate and secure contact.

Disconnect all services (lights, windshield wipers, etc.) before starting the vehicle.

If the vehicle electrical system requires checking, carry out operations with the power supply connected. Once checking is completed, disconnect all services and switch off the power supply before disconnecting the cables.



## SAFETY REGULATIONS

### PAY ATTENTION TO THIS SYMBOL



*This warning symbol points out important messages concerning your safety.*

*Carefully read the following safety regulations and observe advised precautions in order to avoid potential hazards and safeguard your health and safety.*

*In this manual the symbol is accompanied by the following key-words:*

**CAUTION** - Warnings concerning unsuitable repair operations that may jeopardise the safety of Service personnel.

**DANGER** - Specific warnings concerning potential hazards for operator safety or for other persons directly or indirectly involved.



## ACCIDENT PREVENTION

Most accidents or injuries that occur in workshops are the result of non-observance of simple and fundamental safety regulations.

For this reason, IN MOST CASES THESE ACCIDENTS CAN BE AVOIDED by foreseeing possible causes and consequently acting with the necessary caution and care.

Accidents may occur with all types of vehicle, regardless of how well it was designed and built.

A careful and judicious service technician is the best guarantee against accidents.

Precise observance of the most basic safety rule is normally sufficient to avoid many serious accidents.

**DANGER.** Never carry out any cleaning, lubrication or maintenance operations when the engine is running.

## SAFETY REGULATIONS

### GENERAL GUIDELINES

- Carefully follow specified repair and maintenance procedures.
- Do not wear rings, wristwatches, jewellery, unbuttoned or loose articles of clothing such as: ties, torn clothing, scarves, open jackets or shirts with open zips that may remain entangled in moving parts.

It is advised to wear approved safety clothing, e.g.: non-slip footwear, gloves, safety goggles, helmets, etc.

- Do not carry out repair operations with someone sitting in the driver's seat, unless the person is a

trained technician who is assisting with the operation in question.

- Operate the vehicle and use the implements exclusively from the driver's seat.
- Do not carry out operations on the vehicle with the engine running, unless specifically indicated.
- Stop the engine and check that the hydraulic circuits are pressure-free before removing caps, covers, valves, etc.
- All repair and maintenance operations must be carried out using extreme care and attention.
- Service steps and platforms used in a workshop or in the field should be built in compliance with the safety rules in force.
- Disconnect the batteries and label all controls to indicate that the vehicle is being serviced. Any parts that are to be raised must be locked in position.
- Do not check or fill fuel tanks, accumulator batteries, nor use starting liquid when smoking or near naked flames, as these fluids are inflammable.
- Brakes are inoperative if manually released for repair or maintenance purposes.  
Use blocks or similar devices to secure the machine in these conditions.
- The fuel nozzle should always be in contact with the filling aperture. Maintain this position until filling operations are completed in order to avoid possible sparks caused by the accumulation of static electricity.

- Only use specified towing points for towing the tractor, connect parts carefully. Make sure that all pins and/or locks are secured in position before applying traction.
 

Never remain near the towing bars, cables or chains that are operating under load.
- Transport vehicles that cannot be driven using a trailer or a low-loading platform trolley, if available.
- When loading or unloading the vehicle from the trailer (or other means of transport), select a flat area capable of sustaining the trailer or truck wheels, firmly secure the tractor to the truck or trailer and lock the wheels in the position.
- Electric heaters, battery-chargers and similar equipment must only be powered by auxiliary power supplies with efficient ground insulation to avoid electrical shock hazards.
- Always use suitable hoisting or lifting devices when raising or moving heavy parts.
- Take extra care if bystanders are present.
- Never pour gasoline or diesel oil into open, wide and low containers.
- Never use gasoline, diesel oil or other inflammable liquids as cleaning agents. Use non-inflammable, non toxic commercially available solvents.
- Wear safety goggles with side guards when cleaning parts with compressed air.
- Limit the air pressure to a maximum of 2.1 bar, according to local regulations.
- Do not run the engine in confined spaces without suitable ventilation.
- Do not smoke, use naked flames, or cause sparks in the area when fuel filling or handling highly inflammable liquids.
- Never use naked flames for lighting when working on the machine or checking for "leaks."
- All movements must be carried out carefully when working under, on or near the vehicle and wear protective equipment: helmets, goggles and special footwear.
- When carrying out checks with the engine running, request the assistance of an operator in the driver's seat. The operator must maintain visual contact with the service technician at all times.
- If operating outside the workshop, position the vehicle on a flat surface and lock in position. If working on a slope, lock the vehicle in position and move to a flat area as soon as is safely possible.
- Damaged or bent chains or cables are unreliable. Do not use them for lifting or towing.
 

Always use suitable protective gloves when handling chains or cables.
- Chains should always be safely secured. Make sure that the hitch-up point is capable of sustaining the load in question.
 

Keep the area near the hitch-up point, chains or cables free of all bystanders.
- Maintenance and repair operations must be carried out in a CLEAN and DRY area, eliminate any water or oil spillage immediately.
- Do not create piles of oil or grease-soaked rags as they represent a serious fire hazard; store them in a closed metal container.
 

Before starting the vehicle or implements, make sure that the driver's seat is locked in position and always check that the area is free of persons or obstacles.
- Empty pockets of all objects that may fall unobserved into the vehicle parts when disassembled.
- In the presence of protruding metal parts, use protective goggles or goggles with side guards, helmets, special footwear and gloves.
- When welding, use protective safety devices: tinted safety goggles, helmets, special overalls, gloves and footwear. All persons present in the area where welding is taking place must wear tinted goggles.
 

**NEVER LOOK DIRECTLY AT THE WELDING ARC WITHOUT SUITABLE EYE PROTECTION.**
- Metal cables tend to fray with repeated use. Always use suitable protective devices (gloves, goggles, etc.) when handling cables.
- Handle all parts carefully, do not put your hands or fingers between moving parts, wear suitable safety clothing - safety goggles, gloves and shoes.

## START UP

- Never start the engine in confined spaces that are not equipped with adequate ventilation for exhaust gas extraction.
- Never bring your head, body, arms, legs, feet, hands, fingers near fans or rotating belts.

## ENGINE

- Always loosen the radiator cap slowly before removing it to allow any remaining pressure in the system to be discharged. Coolant should only be added when the engine is stopped or idling, if hot.
- Never fill up with fuel when the engine is running, especially if hot, in order to prevent the outbreak of fire as a result of fuel spillage.
- Never check or adjust fan belt tension when the engine is running.  
Never adjust the fuel injection pump when the vehicle is moving.
- Never lubricate the vehicle when the engine is running.

## ELECTRICAL SYSTEMS

- If it is necessary to use auxiliary batteries, remember that both ends of the cables must be connected as follows: (+) with (+) and (-) with (-).
- Avoid short-circuiting the terminals. **GAS RELEASED FROM BATTERIES IS HIGHLY INFLAMMABLE.**
- During charging, leave the battery compartment uncovered to improve ventilation.
- Never check the battery charge using "jumpers" (metal objects placed on the terminals).
- Avoid sparks or flames near the battery zone to prevent explosion hazards.
- Before servicing operations, check for fuel or current leaks. Eliminate any eventual leaks before starting work.
- Never charge batteries in confined spaces. Make sure that there is adequate ventilation in order to prevent accidental explosion hazards as a result of the accumulation of gases released during charging operations.
- Always disconnect the battery before performing any kind of servicing on the electrical system.

## HYDRAULIC SYSTEMS

- A liquid leaking from a tiny hole may be almost invisible but, at the same time, be powerful enough

to penetrate the skin. Check for leaks using a piece of cardboard, **NEVER USE HANDS.**

- If any liquid penetrates skin tissue, call for medical aid immediately.
- Serious skin infections may result if medical attention is not given.
- Use the specific tools when checking pressure values on the hydraulic system.

## WHEELS AND TYRES

- Check that the tyres are correctly inflated at the pressure specified by the manufacturer.  
Periodically check possible damages to the rims and tyres.
- Stand away from (at the side of) the tyre when checking inflation pressure.
- Only check pressure when the tractor is unloaded and the tyres are cold, to avoid incorrect readings as a result of over-pressure.
- Do not re-use parts of recovered wheels as incorrect welding or brazing may heat the material, causing it to weaken and eventually damage or break the wheel.
- Never cut or weld a rim mounted with an inflated tyre.
- When removing the wheels, lock both the front and rear vehicle wheels.
- Always position support stands when raising the vehicle, in order to conform to current safety regulations.
- Deflate the tyre before removing any object caught in the tyre tread.
- Never inflate tyres using inflammable gases; this could cause an explosion and put operator safety at risk.

## REMOVAL AND INSTALLATION

- Lift and handle all heavy parts using suitable lifting equipment and make sure that all slings and hooks are correctly secured.
- Handle all parts carefully during lifting operations, keep an eye on the personnel working near the load to be lifted. Never insert hands or fingers between parts, always wear approved accident prevention clothing (goggles, gloves and work boots).
- Avoid twisting chains or metal cables and always wear safety gloves when handling cables or chains.

## CONSUMABLES

COMPONENT TO BE FILLED OR TOPPED UP	QUANTITY US gal. (litres)	RECOMMENDED NEW HOLLAND PRODUCT	NEW HOLLAND SPECIFICA- TIONS	INTERNATIONAL SPECIFICATIONS
Cooling system: without cab: ..... with cab: .....	3.69 (14) 4.22 (16)	Water and <b>AMBRA AGRIFLU</b> fluid 50% + 50%	NH 900 A	-
Windscreen washer reservoir	0.52 (2)	Water and liquid detergent	-	-
Fuel tank mod. TL70A, TL80A .... mod. TL90A, TL100A ...	30.38 (115) 35.66 (135)	Decanted and filtered diesel fuel	-	-
Engine sump: without filter: ..... with filter: .....	2.35 (8.9) 2.50 (9.5)	<b>AMBRA MASTER GOLD HSP 15W - 40</b> oil or <b>HSP 10W - 30</b>	NH 330H (SAE 15W-40) NH 324H (SAE 10W-30)	API CF-4/SG CCMC D4 MIL-L-2104E
Brake control circuit without front brakes ....	0.10 (0.4)	<b>AMBRA BRAKE LHM fluid</b>	NH 610 A	ISO 7308
Hydrostatic steering circuit ..	0.52 (2.0)	<b>AMBRA MULTI G fluid</b>	NH 410 B	API GL4 ISO 32/46 SAE 10W-30
Front axle: axle casing: mod. TL70A ..... mod. TL80A, TL90A, TL100A .....	1.18 (4.5) 1.84 (7.0)			
final drives (each): mod. TL70A ..... mod. TL80A, TL90A, TL100A .....	0.21 (0.8) 0.33 (1.25)			
Rear transmission (bevel drive, final drives and brakes), gearbox, hydraulic lift, PTO and hydrostatic steering: mod. TL70A ..... mod. TL80A, TL90A, TL100A .....	12.94 (49) 14.52 (55)			
Front wheel hubs .....	-	<b>AMBRA GR9 grease</b>	NH 710 A	NLGI 2
Grease fittings .....	-			
Antifreeze fluid reservoir for air brakes	0.13 (0.5)	Antifreeze fluid <b>AMBRA SUPER FLUID</b>	NH 202 A	-